

Work Order ID 105836

\*105836\*

Page 1

August-21-13 11:44:09 AM

Item ID: D2618

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Bushing

Start Date: 8/21/13 Start Qty: 200.00

\*200\*

Cust Item ID:

Required Date: 9/04/13 Req'd Qty: 200.00

\*200\*

Customer:

Reference:

Run Start

\*NR1\*

Approvals: Process Plan: MCS

Date: 13-08-21

Tooling:

Date:

Stop

\*NR2\*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D2618	Rev B1								
100	Hardinge CNC LATHE SMALL	0.00							
*100*									
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	1-Turn as per Folio FA195 & Dwg D2618.2-Deburr								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
*110*									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

22 13-8-24

194

22 13-8-24

194

D.A 13/08/25

194

DAS  
08  
9-89

69

Work Order ID 105836

\*105836\*

Page 2

August-21-13 11:44:09 AM

Item ID: D2618

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bushing

Start Date: 8/21/13 Start Qty: 200.00

\*200\*

Cust Item ID:

Required Date: 9/04/13 Req'd Qty: 200.00

\*200\*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start \*NR1\*

QC: Date: SPC (Y/N): Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>ST013</u>	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

194x 11.10.13-08-26

ML5 13-08-26

13-08-26



# Picklist Print

Page 1

August-21-13 11:44:12 AM

Work Order ID: 105836

\*105836\*

Parent Item: D2618

\*D2618\*

Parent Item Name: Bushing

Start Date: 8/21/13

Required Date: 9/04/13

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDEL RINR0.750		Purchased	No			100	f	104.1400	0.258	54.31579			

**\*MDFI RINR0 750\***

Delrin Round Bar 0.75"

\*\*

Location	Loc Qty	Loc Code
MAT018	104.14	
116183	4.8	
117273	4.665	
117322	0.94	
121783	27.49	
124957	7.158	
m126596	59.087	

59.087 24 B.F. 24

MDEL RINR0.75  
M126596

MDEL RINR0.75  
M126596





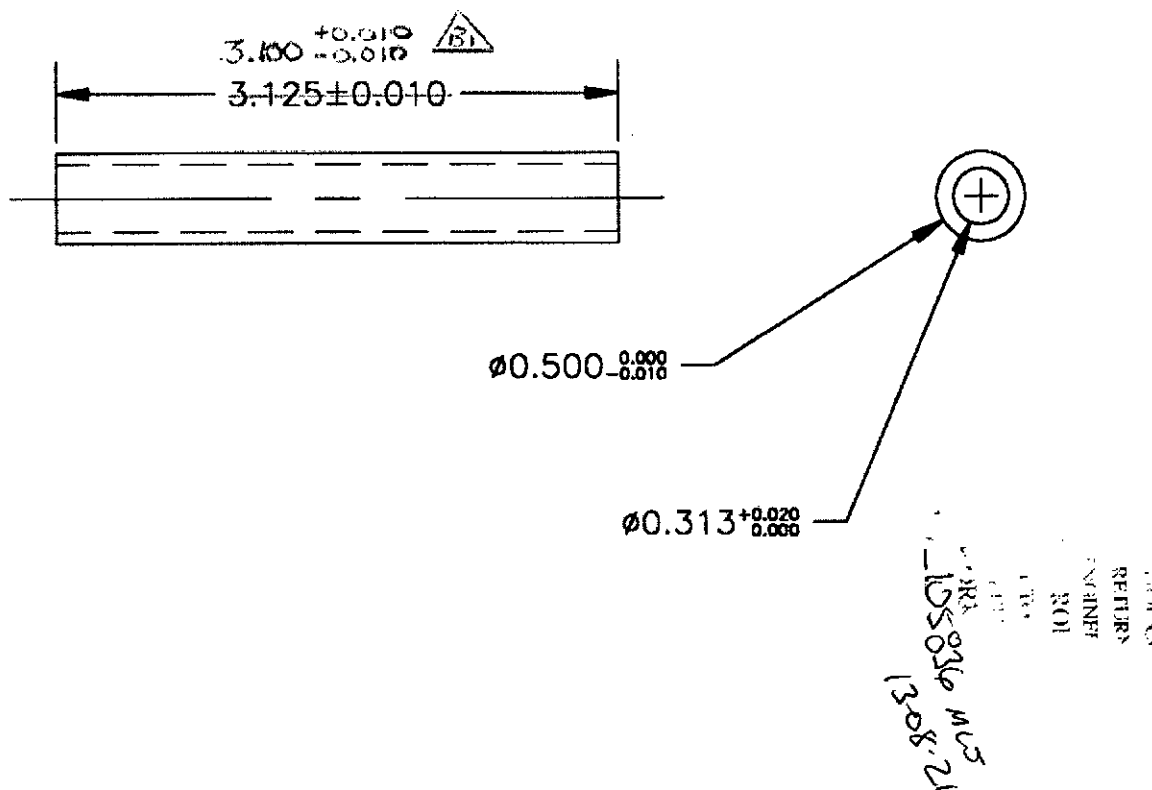






RELEASED  
97/05/13 DS

DESIGN BW		DRAWN BY KE		DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW		APPROVED BW		DRAWING NO. D2618 REV. B SHEET 1 OF 1	
DATE 96:10:30		TITLE BUSHING		SCALE 1:1	
B	97.05.09	3.125 WAS 1.625, .313 WAS .375			
B1	04.06.03	CHANGE DM FOR BETTER FIT			



MATERIAL: DELRIN OR TEFLON OR NYLON

